



Ironoxx™ Integral Concrete Pigment

Ironoxx™ pigments are manufactured to the strictest quality control standards to assure uniform and consistent coloring. Recommended for coloring ready-mix concrete and other masonry products including concrete blocks and pavement.

Note: Colors shown approximate the final color, after a coat of sealer has been applied. Many factors outside of our control affect the final outcome of the project. Please consider mix ratio, hydration, cement, aggregate, cure time and other factors upon review of the final project. It is recommended to perform a test pour.



Light Grey



Medium Grey



Dark Grey



Jet Black



Dusty Rose



Tile Red



Brick Red



Victorian Red



Buff Tan



Nutmeg



Walnut



Yellow Sandstone



Yellow Desert Tan



Slate Green

Applications

Disintegrating bags can be added directly to the concrete

Approximate mix ratios:

- 1 or 2 lbs. of Ironoxx™ per 94 lb. bag of cement for light shades
- 2 or 4 lbs. of Ironoxx™ per 94 lb. bag of cement for medium shades
- 5 or more lbs. of Ironoxx™ per 94 lb. bag of cement for darker shades

Using grey cement will result in “buff” or softer color

Using white cement will result in “brighter” or pastel color

To ensure consistent color, keep all variables the same from batch to batch

Variations in the mix design, mixing time, and curing conditions, will affect the final color

Always perform a sample batch to confirm acceptability of the color result

Suggested Dosage

BON® PART #	BAG SIZE	COLOR	AMT. IRONOXX™ PER 94 LBS. CEMENT	COLOR RESULT
32-373	10 lb.	722 Black	1 lb.	Light Grey
32-393	25 lb.	722 Black	3 lbs.	Medium Grey
		722 Black	5 lbs.	Dark Grey
		722 Black	7 lbs.	Jet Black
32-370	10 lb.	120 Red	1 lb.	Dusty Rose
32-390	25 lb.	120 Red	3 lbs.	Tile Red
32-371	10 lb.	130 Red	3 lbs.	Brick Red
32-391	25 lb.	130 Red	3 lbs.	Brick Red
32-372	10 lb.	140 Red	5 lbs.	Victorian Red
32-392	25 lb.	140 Red	5 lbs.	Victorian Red
32-377	10 lb.	868 Brown	1.5 lbs.	Buff Tan
32-397	25 lb.	868 Brown	2 lbs.	Nutmeg
		868 Brown	3.5 lbs.	Walnut
		868 Brown	3.5 lbs.	Walnut
32-378	10 lb.	313 Yellow	3 lbs.	Yellow Sandstone
32-398	25 lb.	313 Yellow	4 lbs.	Yellow Desert Tan
32-375	10 lb.	5605 Green	3 lbs.	Slate Green
32-395	25 lb.	5605 Green	3 lbs.	Slate Green

With BonWay Decorative Concrete Products, the possibilities are endless!

BonWay™ products from Bon Tool Co. are manufactured to strict tolerances. All products are quality controlled for consistency. Please note that Bon Tool Co. or the BonWay™ division cannot be held responsible for finished appearance, product application or performance. Bon Tool Co.'s sole responsibility is, at its discretion, to replace or refund the purchase price for any materials found to be defective.